



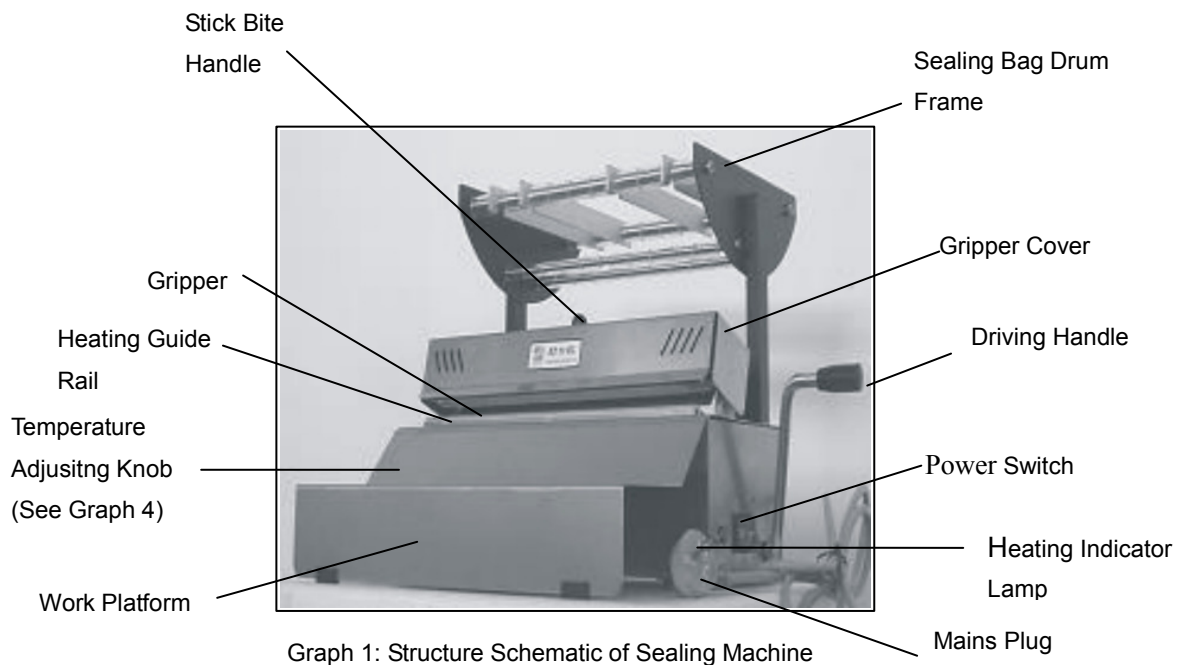
Sealing Machine
SEAL 100
Operation Manual

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I .General

1 Structure of the Sealing Machine 100



Graph 1: Structure Schematic of Sealing Machine

2. Features

The machine is one of the matching products of the sterilizer with the features of stable performance, nice appearance, easy operation and low repair rate etc. The best sealing temperature can be adjusted as the voltage changes. Stainless steel is used for its shell to prevent corrosion and make it easy for cleaning. Cutter knife of double blades is installed inside and the cut is even.

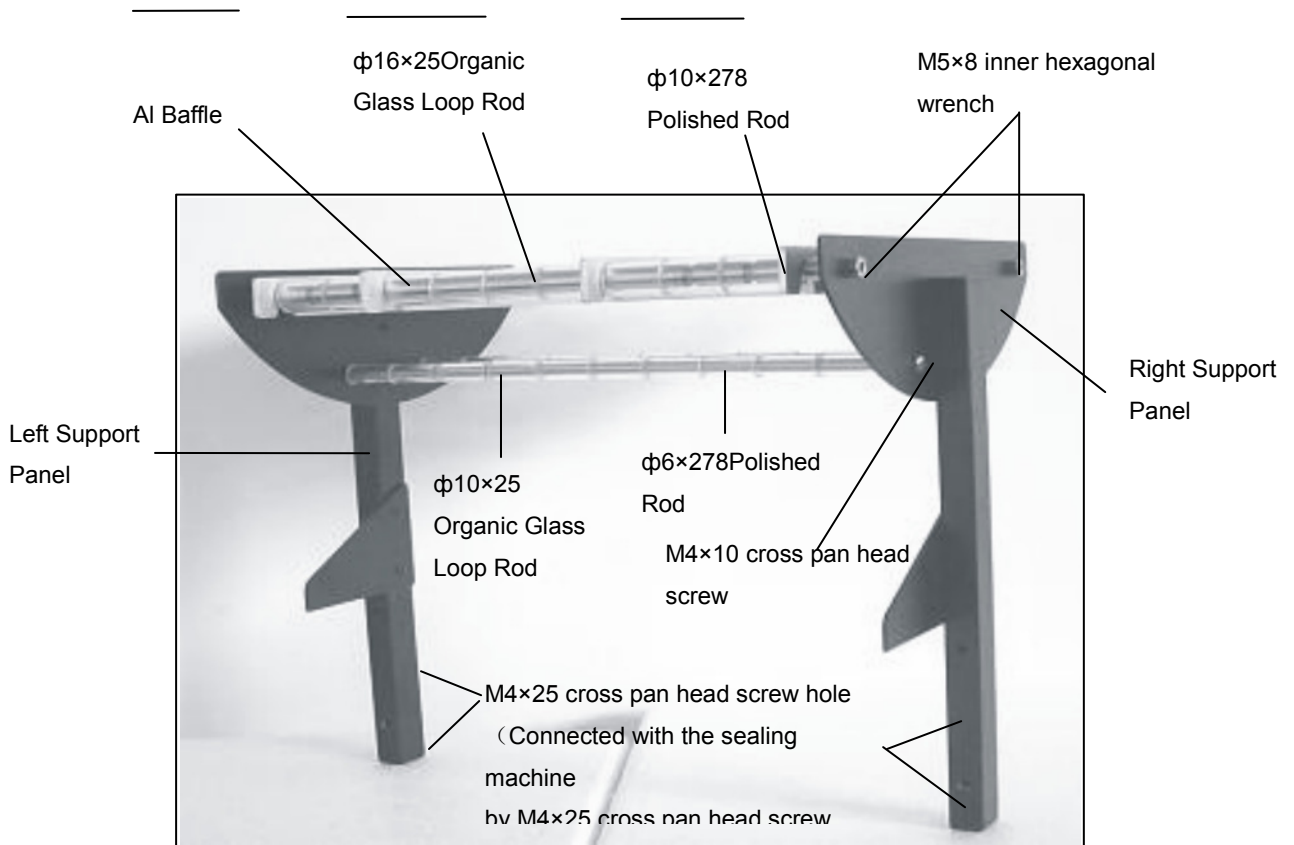
II. Technical Parameters

Source Voltage and Frequency: AC220V/50Hz, AC110V/60Hz

Power:	500W
Greatest Sealing Width:	250mm
Indentation Width:	10mm
Gross Weight:	8kg
Net Weight :	5kg
Package Size :	420x340x250mm

III. Installation

The support and body of the sealing bag drum are separated during transportation. The support of the drum are composed of loop rod, polished rod, M4×10 cross pan head screw, M5×8 hexagonal socket head cap screw, and sleeve. Please follow Graph 2 to finish the installation of the support.

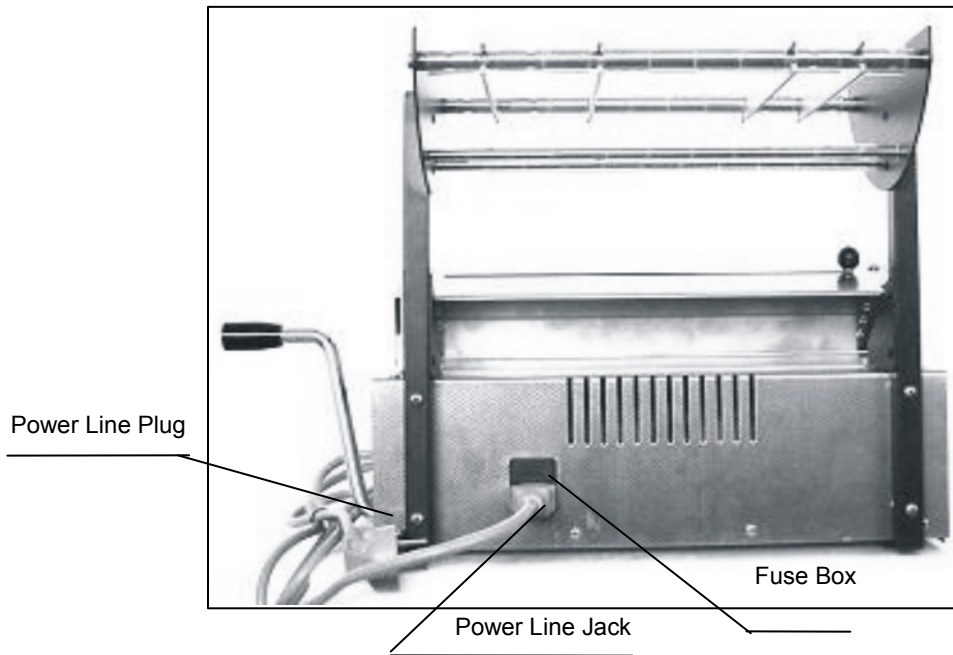


Graph 2: Schematic of Support Installation

IV Operations

1. Settings of Power Line Plugs and Temperature Adjustments

Connect the power line to the jack of sealing machine as shown in Graph 3, and connect the plug to AC220V, / 50Hz. Open the power switch and wait for about 2 minutes for the preheating. When the heating indicator lamp is off, the sealing machine can be used in order (Do not touch the heated guide rail to avoid scald).

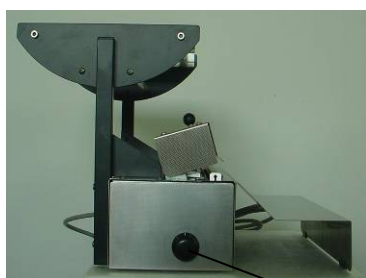


Graph 3: Schematic of Power Line Connection

The machine is provided with a super precise temperature control system which can make temperature adjustment with the temperature adjustment knob (See Graph 4). The hand of the temperature knob should be set under the reticle of "4" when using aseptic package material (with one side Nylon and the other side paper). First lower the temperature by contrarotating the knob then turn slowly to raise the temperature till the temperature can meet the sealing quality Adjustment is not needed for the same materials later. The machine can ensure a uniform high quality when make sealing on crystal sterilization package. One side of the paper faces the heating guide rail, Materials of pipe shaped foil are not available for the materials can easily adhere to the heating guide rail. The knob should be adjusted between 3 to 4 (Graph 4) to avoid any unsatisfying sealing effects caused by over high or over low temperature. Put the Crystal Sterilization package between the grippers and heating guide rail.

The knob should be adjusted between 3 to 4 (Graph 4) to avoid any unsatisfying sealing effects caused by over high or over low temperature. Put the crystal sterilization package between the grippers and heating guide rail with the paper side down. Press the driving handle till pressure can be felt to make sealing effect. Sealing pressure should be ensured all the time. If the driving handle is not pressed thoroughly, the sealing pressure is not reached; the sealing effect can be affected. Do not release the driving handle during the sealing for about 4 minutes.

Cut off the package bag, and return the driving handle to the original position to end the sealing. Sealing can be resumed if the power switch is not turned off.



Knob

2 Sealing, Cutting and Package of Packing Bags

As shown in Graph 5, put the drum on the support, insert into the back of gripper cover and threaded between the gripper and the heating guide rail. Keep the paper face down to make contact with the heating guide rail. Seal the bag if the required length is made (See in Graph 6) and drag the handle of the stick bite to cut off the packing bag (See in Graph 7). The sterilization packing bags may not be cut properly or may present wrinkles if the cutting is too slow. Both side of the stick bite can cut. Put the substances to be sterilized to the bage and seal the other opening end.

The stick bite can cut .Put the substances to be sterilized to the bage and seal the other opening end .



Graph 5: Drum Installation Schematic



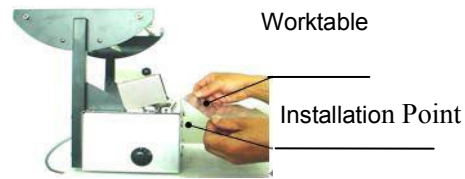
Graph 6: Packing Bag Sealing Schematic



Graph 7: Pack

3 Worktable

The worktable can be installed on the two installation points of the sealing machine (See Graph 9), which can facilitate sealing of packing materials (Especially heavy packing materials)



Graph 9: Schematic of Installation

V Accessories

1. The list of accessories are detailed in Table 1.

Table 1

S/N	Name		Qty
1	Left/Right Supporting Panel		1 for each
2	Al Baffle		4
3	Polished Rod	$\phi 6 \times 278$	2
	Rod	$\phi 10 \times 278$	2

Brought Forward From Previous Page

Table 1

S/N	Name		Qty
4	Organic Glass	$\phi 10 \times 25$	20
	Loop Rod	$\phi 16 \times 25$	18
5	Drive Handle		1
6	M4×25 cross pan head screw (Stainless Steel)		4
7	M5×8 inner hexagonal wrench		2
8	M5×8 hexagonal socket head cap screw (stainless steel)		4
9	M4×10 cross pan head screw (Stainless steel)		4
10	Worktable		1
11	Blade		4
12	Sealing Testing Paper		1 米
13	Power Line		1

2 Schematic of Accessories

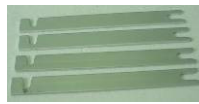
See detailed in Graph 10 to 25



Graph 10 Left Support Panel



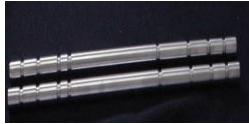
Graph 11 Right Support Panel



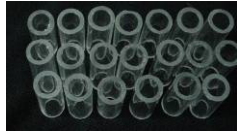
Graph 12 Al Baffle



Graph 13 $\phi 6 \times 278$ Polished Rod



Graph 14 $\phi 10 \times 278$ Polished Rod



Graph 15 $\phi 10 \times 25$ Organic Glass Loop Rod



Graph 16 $\phi 16 \times 25$ Organic Glass Loop Rod



Graph 17 Drive Handle



Graph 18 M4x25 cross pan head hexagonal



Graph 19 M5x8 hexagonal



Graph 20 M5x8 hexagonal socket head cap screw



Graph 21 M4x10 cross pan head screw



Graph 22 Worktable



Graph 23 Blade



Graph 24 Sealing test paper



Graph 25 Power Line

VI Maintenance

Caution: Before maintenance, turn off the switch and pull off the power plug, Operation can be made only after the machine is cooled down to avoid scald.

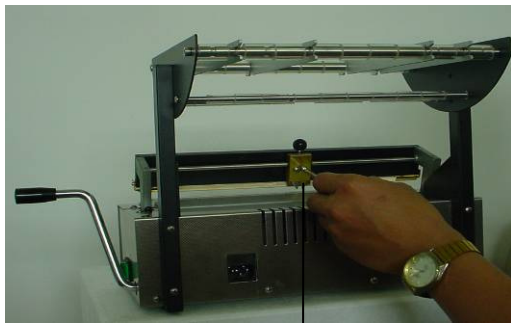
1 Gripper and Blade Replacement

Swing off the handle and then the 4 screws (see Graph 26). Remove the cover (Caution for sharp blade) to show the gripper. Swing off screws on the gripper and blades and replace new ones. Swing back the screws and make the cover (Notice: the blades should be flexible when covering the lid). At last swing back the handle of the stick knife.



Remove the four screws Remove the Handle Screwdriver

Graph 26: Schematic of Removing Screws and Handle

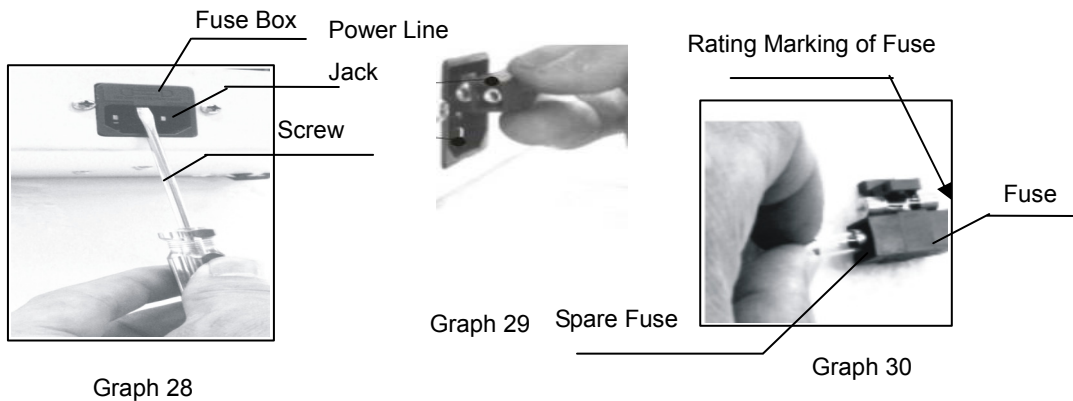


Blade

Graph 27: Schematic of Gripper and Blade Replacements

2. Fuse Replacements

Fuse should be replaced as instructed in Graph 28, 29, and 30 with rated values of F5A ~250V.



Warranty

The product will be warranted for two years with invoice excluding the following circumstances;

- a) Damage made by improper transportation, installation, application and management;
- b) Disassemble the control mainframe of own accord;
- c) Alter the invoice or without purchasing invoice;
- d) Failed to operate according to operation instruction;
- e) Damage made by exterior causes such as abnormal voltage or fires etc.

VIII Transportation and Storage

If the product will be left unused for long terms or needs to be transported, pull off the power supply of the product. Handle with care during the transportation and avoid applying heavy force.

IX Precautions

1. The sealing machine should be installed upwards in use. Do not lie the machine aside or in obliquity .
2. Do not spray water on to the sealing machine to avoid power leakage.
3. Do not turn the knob of the sealing machine to higher than 4 in order not to affect the sealing quality.
- 4 Do not roll the sealing machine randomly.

NINGBO JIANGBEI WOSON MEDICAL INSTRUMENT CO.,LTD

Address: NO.19,Lane 346,changxing Road,Ningbo,China,315032

Overseas: 86-574- 83022668

FAX: 86-574- 87639376

Website: www.woson.com

Alibaba: <http://woson.en.alibaba.com>